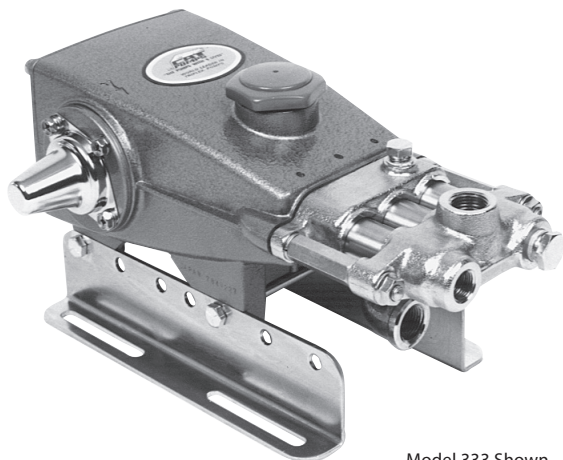




PIJTTERSEN

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Internet: www.pijtersen.nl / www.catpumps.nl



Model 333 Shown

(Rails and shaft Protector sold separately)

FEATURES

- Triplex Uniflow design provides a smooth, low-pulsation flow with strong suction capabilities.
- Hard chrome-plated 304S cylinders and sleeves provide long life with mild liquids within a range of 5-9 PH.
- Optional 316 Stainless Steel manifolds for added strength and corrosion resistance.
- Optional FPM and PTFE elastomers for liquid compatibility.

COMMON SPECIFICATIONS

Stroke.....	0.768"	(19.5 mm)
Crankcase Capacity.....	21 oz.	(0.6 l)
Maximum Liquid Temperature	160°	(71°C)
Above 130°F call CAT PUMPS for inlet conditions and elastomer recommendations.		
Inlet Pressure Range.....	-8.5 to +40 psi	(-0.6 to +2.8 bar)
Inlet Ports (1)	1/2" NPTF	(1/2" NPTF)
Auxiliary Port (1)	1/4" NPTF	(1/4" NPTF)
Discharge Ports (2).....	3/8" NPTF	(3/8" NPTF)
(1)	1/2" NPTF	(1/2" NPTF)
Pulley Mounting	Either Side	(Either Side)
Shaft Diameter	0.650"	(16.5 mm)
Weight.....	17.7 lbs.	(8.0 kg)
Dimensions.....	12.56 x 8.80 x 5.33"	(319 x 223 x 135.5mm)

⚠ CAUTIONS AND WARNINGS

All High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. CAT PUMPS does not assume any liability or responsibility for the operation of a customer's high pressure system.

Read all CAUTIONS and WARNINGS before commencing service or operation of any high pressure system. The CAUTIONS and WARNINGS are included in each service manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/cautions-warnings or can be requested directly from CAT PUMPS.

WARRANTY

View the Limited Warranty on-line at www.catpumps.com/warranty.

4 Frame Piston Pump

Standard Brass Models 333,430

Stainless Steel Models 331,431

Pulse Pump Models 335,435

SPECIFICATIONS

U.S. Measure

Metric Measure

MODEL 333, 331, 335

Flow	4.0 gpm	(15 lpm)
Pressure Range.....	100 to 1200 psi	(7 to 85 bar)
RPM.....	1070 rpm	(1070 rpm)
Bore	0.709"	(18 mm)

MODEL 430, 431, 435

Flow	5.0 gpm	(19 lpm)
Pressure Range.....	100 to 1000 psi	(7 to 70 bar)
RPM.....	1040 rpm	(1040 rpm)
Bore	0.787"	(20 mm)

ELECTRIC HORSEPOWER REQUIREMENTS

MODEL	FLOW		PRESSURE			MOTOR PULLEY SIZE	
	U.S. gpm	lpm	psi 800 bar 55	psi 1000 bar 70	psi 1200 bar 85	Using 1725 rpm Motor & Std. 8" Pump Pulley O.D. rpm	Pulley O.D.
333,331,335	4.0	15	2.2	2.7	3.3	1070	5.0
	3.0	11.4	1.6	2.1	2.5	803	3.8
	2.0	7.6	1.1	1.4	1.6	535	2.5
430,431,435	5.0	19	2.7	3.4	N/A	1040	5.1
	4.0	15	2.2	2.7	N/A	832	4.1
	3.0	11.4	1.6	2.1	N/A	624	3.1

**DETERMINING
THE PUMP R.P.M.**

Rated gpm = "Desired" gpm
Rated rpm = "Desired" rpm

**DETERMINING
THE REQUIRED H.P.**

gpm x psi = Electric Brake
1460 H. P. Required

**DETERMINING
MOTOR PULLEY SIZE**

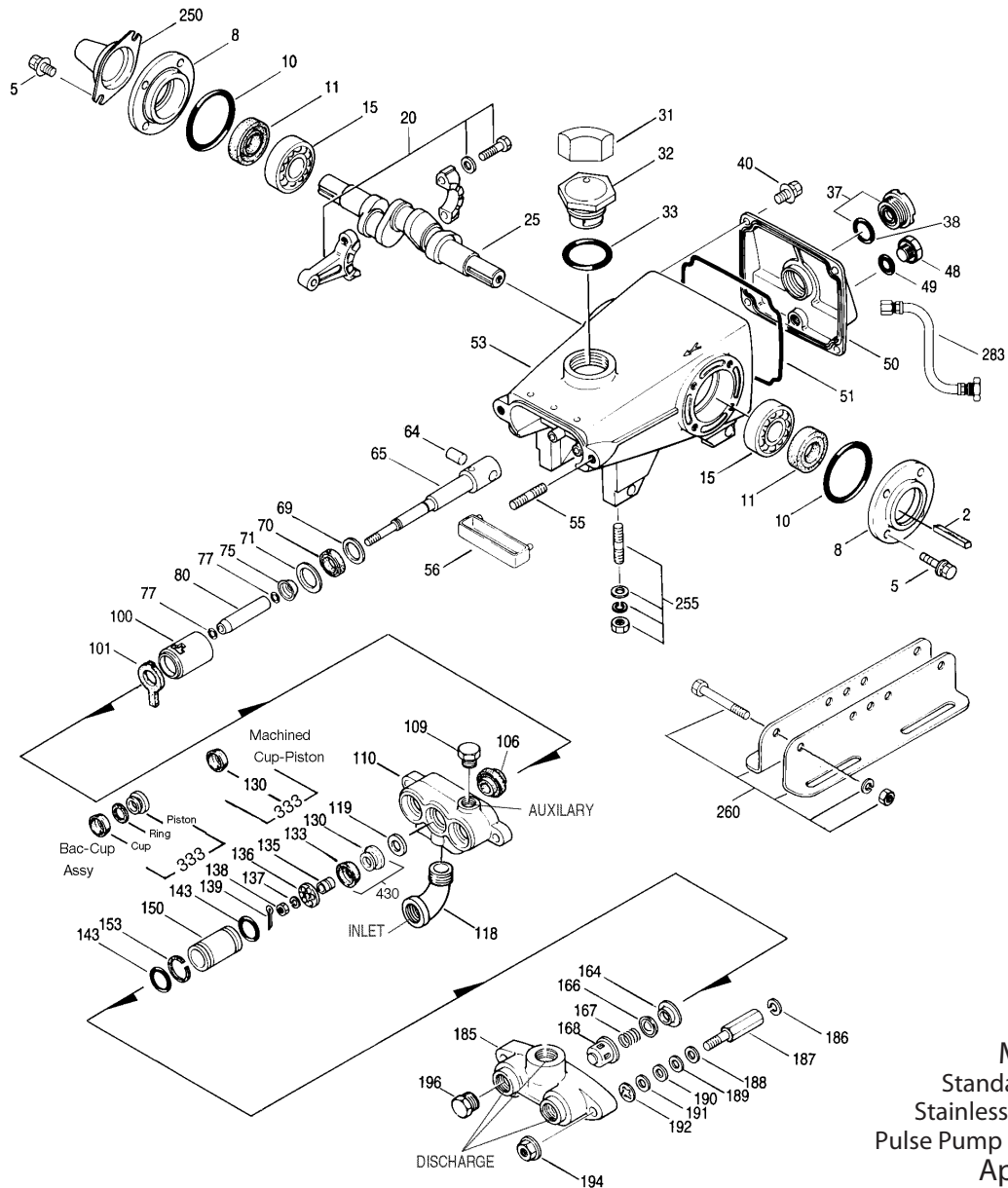
Motor Pulley O.D. = Pump Pulley O.D.
Pump rpm Motor rpm

See complete Drive Packages [Incls: Pulleys, Belts, Hubs, Key] Tech Bulletin 003.
Refer to pump **Service Manual** for repair procedure and additional technical information.

PARTS LIST

ITEM	PART NUMBER				DESCRIPTION	QTY
	333	MATL	430	MATL		
	331		431			
	335		435			
2	30047	STL	30047	STL	Key (M5x5x24)	1
5	92519	STZP	92519	STZP	Screw, HHC, Sems (M6x16)	8
	125824	STCP R	125824	STCP R	Screw, HHC, Sems (M6x16)	8
8	27950	AL	27950	AL	Cover, Bearing	2
10	26536	NBR	26536	NBR	O-Ring, Bearing Cover - 70D	2
11	24159	NBR	24159	NBR	Seal, Oil	2
15	14487	STL R	14487	STL R	Bearing, Ball	2
20	48734	TNM	48734	TNM	Rod, Connecting [3/02]	3
25	43163	FCM	43163	FCM	Crankshaft, Dual End, Tapped (M8x1.25)	1
31	828710	—	828710	—	Protector, Oil Cap w/Foam Gasket	1
32	43211	ABS	43211	ABS	Cap, Oil Filler	1
33	14177	NBR	14177	NBR	O-Ring, Oil Filler Cap - 70D	1
37	92241	—	92241	—	Gauge, Oil Bubble w/Gasket - 80D	1
38	44428	NBR	44428	NBR	Gasket, Flat, Oil Gauge - 80D	1
40	92520	STZP	92520	STZP	Screw, HHC, Sems (M6x20)	4
	126541	STCP R	126541	STCP R	Screw, HHC, Sems (M6x20)	4
48	25625	STCP	25625	STCP	Plug, Drain (1/4"x19 BSP)	1
49	23170	NBR	23170	NBR	O-Ring, Drain Plug - 70D	1
50	48772	AL	48772	AL	Cover, Rear [10/04]	1
51	48773	NBR	48773	NBR	O-Ring, Rear Cover [10/04]	1
53	76953	AL	76953	AL	Crankcase [10/04]	1
55	126546	STCP R	126546	STCP R	Stud (M8x41.4)	2
56	27712	POP	27712	POP	Pan, Oil (use with Blue-Dot Seals and Wick)	1
64	16948	CM	16948	CM	Pin, Crosshead	3
65	27981	SZZ	27981	SZZ	Rod, Piston, Stepped	3
69	126259	STCP R	126259	STCP R	Washer, Oil Seal	3
70	25301	NBR	25301	NBR	Seal, Oil, Crankcase - 80D	3
71	126189	STCP R	126189	STCP R	Washer, Oil Seal	3
75	25327	S	25327	S	Slinger, Barrier	3
77	25392	NBR	25392	NBR	O-Ring, Sleeve - 70D	6
	28771	FPM	28771	FPM	O-Ring, Sleeve	6
	28772	PTFE	28772	PTFE	O-Ring, Sleeve	6
80	25299	SCP	25299	SCP	Sleeve	3
	28460	S	28460	S	Sleeve	3
100	27710	PVDF	27710	PVDF	Retainer, Seal	3
101	27711	—	27711	—	Wick, Long Tab (use with Blue-Dot Seals and Oil Pan)	3
106	30315	NBR	30315	NBR	Seal, LPS, Prrrrrm-A-Lube - 80D	3
	30325	FPM	30325	FPM	Seal, LPS, Prrrrrm-A-Lube	3
	25153	NBR	25153	NBR	Seal, LPS, Blue-Dot (use with Wick and Oil Pan)	3
109	22177	BBCP	22177	BBCP	Plug (1/4" NPT)	1
110	25128	BBCP	25128	BBCP	Manifold, Inlet	1
	25635	SS	25635	SS	Manifold, Inlet (331, 431)	1
118	22160	BBCP	22160	BBCP	Elbow, Street (1/2" NPTM)	1
119	28339	S	27004	S	Valve, Inlet	3
130	—	—	22021	S	Piston	3
133	—	—	43172	FPM	Cup, Piston	3
133	28955	NBR	—	—	Cup-Piston, Machined w/304S	3
133	43826	FPM	—	—	Assy, Bac-Cup (Incls: 43784, 43719,43717)	3
133	29088	SNG	29089	SNG	Cup-Piston, V-Hot	3
133	34019	TG	30145	TG	Cup-Piston, w/O-Ring (1000 PSI Max)	3
135	27983	S	27983	S	Spacer, Piston	3
136	27002	S	27002	S	Retainer, Piston	3
137	27006	S	27006	S	Washer, Conical (M6)	3
138	27000	S	27000	S	Nut, Slotted (M6)	3
139	14158	S	14158	S	Cotterpin (M1.6x10)	3
143	23172	NBR	23172	NBR	O-Ring, Cylinder - 70D	6
	11377	FPM	11377	FPM	O-Ring, Cylinder - 80D	6
	26961	PTFE	26961	PTFE	O-Ring, Cylinder	6
150	25660	SCP	24285	SCP	Cylinder	3
	—	—	29044	S	Cylinder	3
153	21985	PTFE	—	—	Back-up-Ring, Cylinder	3
164	43434	S	43434	S	Seat, Quiet Valve	3
	29487	S	29487	S	Seat, Flat Valve	3
166	43723	S	43723	S	Valve, Quiet Valve	3
	22842	S	22842	S	Valve, Flat Valve	3
167	43360	S	43360	S	Spring, Quiet Valve	3
	22031	S	22031	S	Spring, Flat Valve	3
168	43442	S	43442	S	Retainer, Spring, Quiet Valve	3
	22841	S	22841	S	Retainer, Spring, Flat Valve	3
185	24459	BBCP	24459	BBCP	Manifold, Discharge	1
	25634	SS	25634	SS	Manifold, Discharge (331, 431)	1
	6400	BB	6400	BB	Manifold, Pulse Pump (335, 435)	1
	6300	BBSS	6300	BBSS	Pump, Pulse (335, 435)	1
186	126232	STCP R	126232	STCP R	Lockwasher (M8)	2
187	126564	STCP R	126564	STCP R	Bolt, Cylinder (M8)	2
188	126591	STCP R	126591	STCP R	Washer, Shim (M13x8x2)	2/4
189	126813	STCP R	126813	STCP R	Washer, Shim (M13x8x1))	2/4
190	126576	STCP R	126576	STCP R	Washer, Shim (M13x8x.5)	2/4
191	126590	STCP R	126590	STCP R	Washer, Shim (M13x8x.3)	2/4
192	26676	S	26676	S	Lockwasher (M8)	2
194	126201	STCP R	126201	STCP R	Nut, Hex Flange (M8)	2
196	22187	BBCP	22187	BBCP	Plug (3/8" NPT)	1
250	25130	STCP	25130	STCP	Protector, Shaft	1
255	30243	STZP	30243	STZP	Kit, Direct Mount	1

EXPLODED VIEW



Models
Standard - 333, 430
Stainless Steel - 331, 431
Pulse Pump Manifold - 335, 435
April 2011

	333	MATL	430	MATL		
	331		431			
	335		435			
260	30611	STZP	30611	STZP	Assy, Rail Mount	1
265	30652	—	30652	—	Assy, Mount (Incls: 30611, 30048, 30047, 25130)	1
270	30244	STL	30244	STL	Assy, Pulley (Incls: 30048, 30047)	1
283	34334	—	34334	—	Kit, Oil Drain	1
300	30239	NBR	—	—	Kit, Mach Cup (Incls: 133,139,143,153)	1
	—	—	30023	FPM	Kit, Cup (Incls: 133,139,143)	1
301	30841	FPM	—	—	Kit, Bac-Cup (Incls: 133,139,143,153)	1
302	30240	NBR	—	—	Kit, Piston (Incls: 119,133,135-139,143,153)	1
	—	—	30210	NBR	Kit, Piston (Incls: 119,130,133,135-139,143)	1
	30842	NBR	—	—	Kit, Bac-Cup Piston (Incls: 119,133,135-139,143,153)	1
304	—	—	30272	NBR	Kit, Hot Cup (Incls: 133, 139, 143)	1
305	30312	NBR	30312	NBR	Kit, Sleeve & Prrrrrm-A-Lube Seal (Incls: 75,77,80,106,139)	1
	30230	NBR	30230	NBR	Kit, Sleeve & Blue-Dot Seal (Incls: 75,77,80,101,106,139)	1
306	30305	NBR	30305	NBR	Kit, Prrrrrm-A-Lube Seal (Incls: 106,139)	1
	30229	NBR	30229	NBR	Kit, Blue-Dot Seal (Incls: 101,106,139)	1
310	30686	NBR	30686	NBR	Kit, Valve - Quiet Valve (Incls: 143,164,166,167,168)	1
	30024	NBR	30024	NBR	Kit, Valve - Flat Valve (Incls: 143,164,166,167,168)	1
—	6107	—	6107	—	Oil, Bottle (21 oz.) ISO 68 Hydraulic	1
					(Fill to specified crankcase capacity prior to start-up)	

Bold print part numbers are unique to a particular pump model. Italics are optional items.

[] Date of latest production change. R Components comply with RoHS Directive.

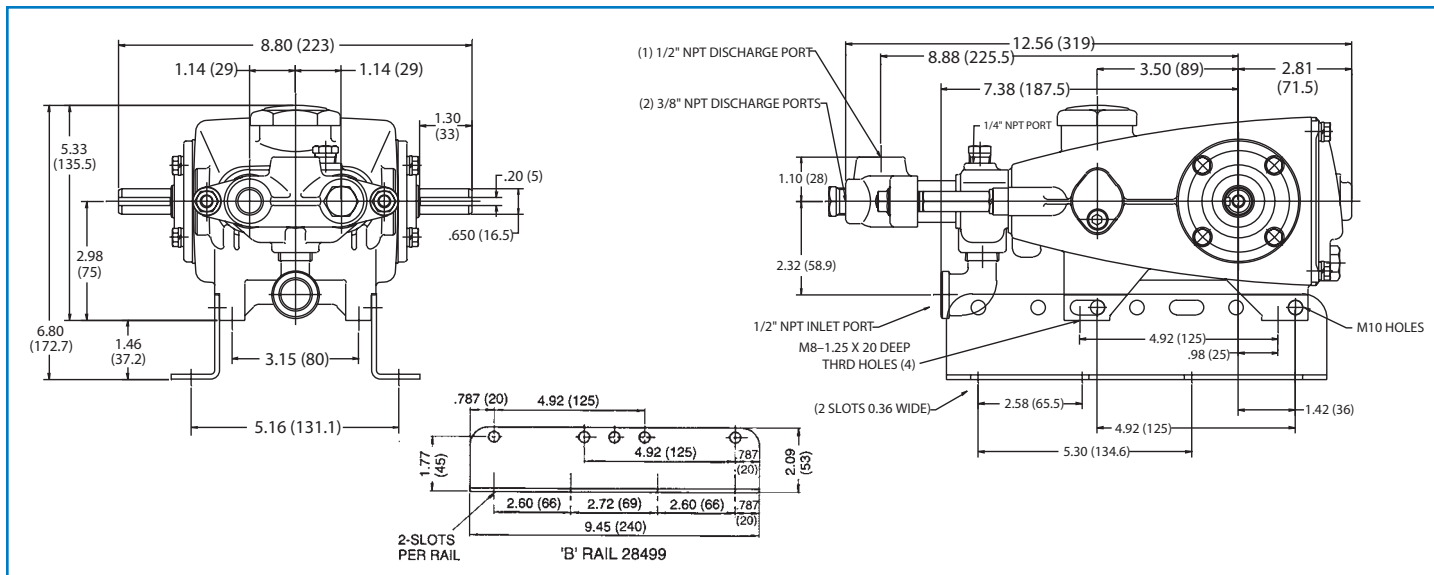
View Tech Bulletins 002, 016, 017, 020, 024, 025, 026, 030, 034, 036, 037, 038, 043, 074, 077, 083 and 090 for additional information.

MATERIAL CODES (Not Part of Part Number): ABS=ABS Plastic AL=Aluminum BB=Brass BBCP=Brass/Chrome Plated CM=Chrome-Moly

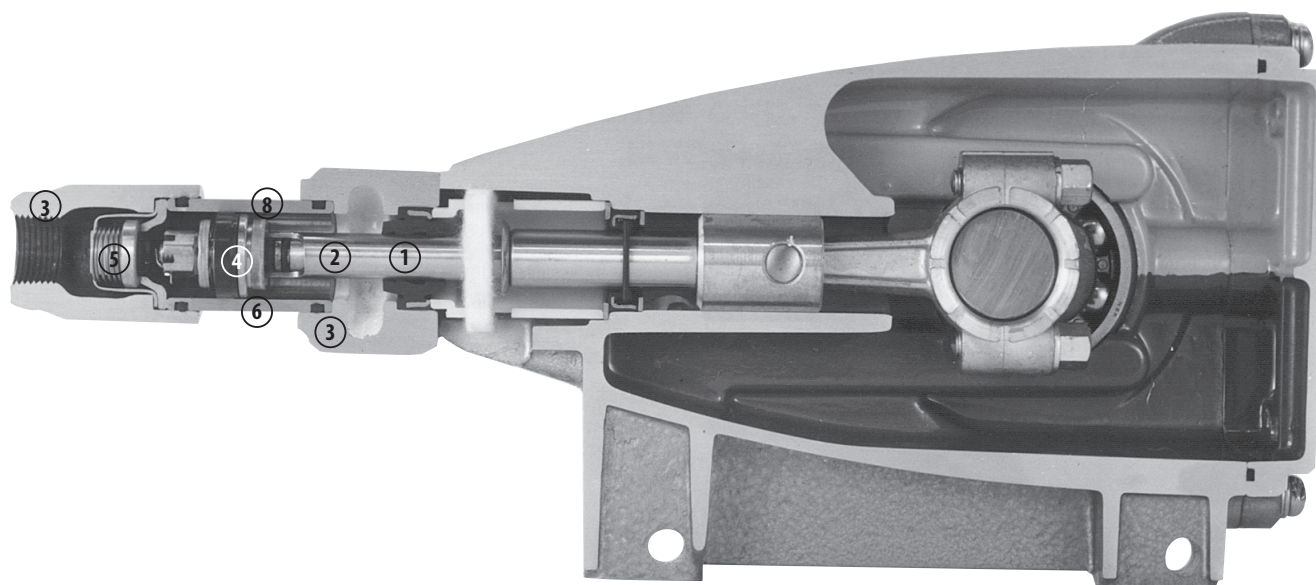
FCM=Forged Chrome-moly FPM=Fluorocarbon NBR=Medium Nitrile (Buna-N) POP=Polypropylene PTFE=Pure Polytetrafluoroethylene

PVDF=Polyvinylidene Fluoride S=304SS SCP=304SS/Chrome Plated SS=316SS SNG=Special Blend (Buna) STCP=Steel/Chrome Plated STL=Steel

STZP=Steel/Zinc Plated SZZ=304SS/Zamak TG=PTFE Graphite Compound (GIT) TNM=Special High Strength



Models 333, 331, 430, 431



- 1 The **patented stepped piston rod** with hard chrome-plated stainless steel sleeve provides a durable wear surface and easy wet-end servicing.
- 2 The **cylinder** and **sleeve** wear surfaces are hard chrome-plated 304 stainless steel for longer service life.
- 3 **Manifolds** are of high tensile strength chrome-plated brass or 316 stainless steel for special corrosion resistance.
- 4 100% wet **cup/seal** design adds to service life by allowing pumped liquids to cool and lubricate the elastomers on both sides.
- 5 304 stainless steel **valves, seats, and springs** provide corrosion-resistance, ultimate seating and extended life.
- 6 Mechanically actuated **inlet valves** provide strong lift and easy prime.



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